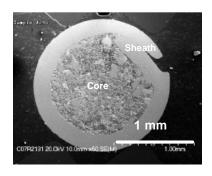
## Product Technical Information

### Nanostructured WC Cored Wire Feedstock

# *NanoCore*™ W7404-S Wire for Hardfacing Surfaces



Photo of a typical cored wire bundle



SEM micrograph of cored wire cross-section

#### Thermal Spray or Welding Grade Cored Wires

Cored Wire Size: 1.6 mm or 1/16 in diameter (or other sizes can be custom made).

#### **Cored Wire Composition**

| NanoCore <sup>TM</sup><br>W7404-S | Nominal Composition |      |       |     |      |       |     |      |
|-----------------------------------|---------------------|------|-------|-----|------|-------|-----|------|
|                                   | Fe                  | Ni   | Cr    | Mn  | Si   | W     | Co  | C    |
|                                   | Balance             | 6.30 | 11.40 | 1.2 | 0.45 | 33.05 | 4.8 | 2.23 |

#### **Features**

The NanoCore™ W7404-S is a nanostructured cored wire that exhibit properties including:

- · excellent coating bond strength to the coated component
- excellent corrosion resistance
- excellent erosion and abrasive wear resistance

#### **Suggested Applications**

*Nano* Core<sup>TM</sup> W7404-S is a special thermal spray or arc welding cored wire for low, to intermediate temperature hardfacing applications, providing wear-, erosion-, and corrosion-resistant surfaces.

#### **Contact Information**

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